

Work Order ID 53000



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October 20, 2009 2:18:33 PM

Item ID: D3161-9

Accept



Setup Start



Revision ID: A2

Stop



Item Name: Hinge 17.0"

8

Start Date: 20/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 09/10/20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3161 | Rev A2 |

100



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

(1) 72" Hinge makes (4) D3161-9 parts at 17" long Cut to length as per Dwg
D3161

110



QCS- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

120



Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

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Setup Start



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Stop



Item Name: Hinge 17.0"

Start Date: 20/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 27/10/2009 Req'd Qty: 6.00



Customer:

Reference:

| | | | | |
|------------|---------------|-------|------------|-------|
| Approvals: | Process Plan: | Date: | Tooling: | Date: |
| | | | | |
| | QC: | Date: | SPC (Y/N): | Date: |
| | | | | |

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| 130 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | 09/10/21 |
| QC | Memo | 0.00 | | | | | | | MF 09-10-21 |

Quality Control

Picklist Print

Page 1

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Work Order ID: 53000



Parent Item: D3161-9RevA2



Parent Item Name: Hinge 17.0"

Start Date: 20/10/2009

Required Date: 27/10/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

MS20257-3-7200

Purchased

No

100

f

84.0000

9.9000



Piano Hinge

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

84

101334

4

110267

19

111072

39

112612

22

8X

EF 09/10/20

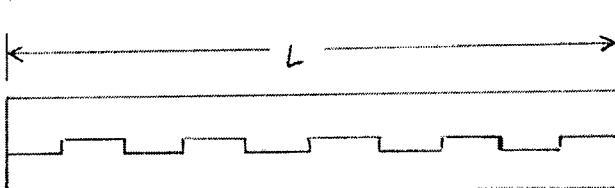


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| | | | |
|---------|----------|-----------------------|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD | |
| CHECKED | APPROVED | DRAWING NO. | REV. A |
| RF | | D3161 | SHEET 1 OF 1 |
| DATE | 02.04.24 | TITLE | SCALE |
| | | HINGE | NTS |
| A | 02.04.24 | NEW ISSUE | |
| A1 | 04.02.27 | ADDED D3161-5 | |
| A2 | 04.06.30 | ADD D3161-7 & D3161-9 | |

RELEASED
02.04.24

| P/N | LENGTH 'L' | DESCRIPTION |
|---------|------------|--|
| D3161-1 | 13.5" | HINGE (REPLACES MS20257-3-13.5 ON D2183) |
| D3161-3 | 15.0" | HINGE (REPLACES MS20257-3-15.0 ON D2950-041) |
| D3161-5 | 9.9" | HINGE |
| D3161-7 | 14.0" | HINGE |
| D3161-9 | 17.0" | HINGE |



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RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53000

By 09-10-20

NOTES:

① MAKE FROM MS20257-3-7200 HINGE

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